

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
15 November 2001 (15.11.2001)

PCT

(10) International Publication Number
WO 01/86251 A1

(51) International Patent Classification⁷: **G01N 1/28,**
3/08, 33/42

(21) International Application Number: **PCT/FI01/00446**

(22) International Filing Date: **10 May 2001 (10.05.2001)**

(25) Filing Language: **Finnish**

(26) Publication Language: **English**

(30) Priority Data:
20001129 **12 May 2000 (12.05.2000) FI**

(71) Applicant and

(72) Inventor: **PAAKKINEN, Antti [FI/FI]; Aurakatu 6 as. 9,
FIN-50190 Mikkeli (FI).**

(74) Agent: **PATENTTITOIMISTO PITKANEN OY; PL
1750, FIN-70211 Kuopio (FI).**

(81) Designated States (national): **AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,**

**CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM,
HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK,
LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX,
MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL,
TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.**

(84) Designated States (regional): **ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian
patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European
patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,
IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF,
CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).**

Published:

- *with international search report*
- *before the expiration of the time limit for amending the
claims and to be republished in the event of receipt of
amendments*

*For two-letter codes and other abbreviations, refer to the "Guidance
Notes on Codes and Abbreviations" appearing at the beginning
of each regular issue of the PCT Gazette.*

(54) Title: **METHOD AND APPARATUS FOR MEASURING PACKING PROPERTIES OF SOIL MASSES AND OTHER SIMILAR MASSES**

(57) Abstract: Subject of the invention is a method to measure properties of compaction of masses of the soil and other masses of the kind. A mass specimen in a cylinder is pressed with standard pressure between an upper platen and a lower platen and the height of the specimen is measured in this method. Subject of the invention is also a device to measure properties of the compaction of masses of the soil and other masses of the kind. Characteristic to the method according to the invention is the fact that the mass specimen is rotated about its centre axle that is inclined with respect to the upper platen and the lower platen causing deformations and the compaction occurs. Characteristic to the device according to the invention is the fact that there is a specimen cylinder (2) attached to the frame (1) to be rotated mainly with respect to its centre axle.

WO 01/86251 A1

Method and apparatus for measuring packing properties of soil masses and other similar masses.

5 Subject of the invention is a method to measure compaction properties of masses of the soil and other masses of the kind. A mass specimen in a cylinder is pressed with standard pressure between an upper platen and a lower platen and the height of the specimen is measured in this method. Subject of the invention is also a device to accomplish earlier mentioned task. There is a frame, a specimen cylinder and a pressing device with an upper platen and a lower platen to be pressed against a
10 specimen and placed in an angle with respect to the central axle of the specimen cylinder in this device.

To measure the change in density of masses of the soil and other masses of the kind like bituminous asphalt, the method of gyratory compaction is used and a device for gyratory compaction is needed. In already known methods of gyratory compaction
15 the compaction is in most cases provided by pressing upper and lower platens of a cylindric mould with standard pressure and rotating the other end of the cylinder about a point, other than the centre axis of the cylinder in a circular manner (so called gyratory-motion). Pressure and gyratory-motion create continuous sine-shaped reversal cross sectional deformation. Because of the pressure and the cross
20 sectional deformation the soil particles of the specimen move with respect to each other and seek their way closer to each other so that compaction occurs and it densifies. Compaction and the growth in density are related to the properties of the material and the amount of cross sectional deformation. Thus the change in density depends also on the number of gyrations. The number of gyrations (the angular
25 velocity) as well as the temperature of the specimen are kept in the sphere of the test temperature according to the standards for the mixture in question during the compaction test. As the result the test provides the density corresponding to a known standard pressure and angle as the function of gyratory-motions. The shape and the location of the curve describing the densifying process depend on the
30 material to be densified and its properties, the size of its particles and while mixtures are in question, the composition of separate components. Measured densifying properties can be utilized to determine the optimal composition and preparing methods for materials, like asphalt, used in earth and road works.

35 There are some various mechanisms known today that create gyratory compaction motion adjustable to a gyratory compaction device. Gyratory compaction motion in those devices is provided either by moving one end of the specimen cylinder in a

circular manner (gyratory-motion) or by inclining the upper platen and the lower platen of the specimen cylinder on various sides by means of a rod adjusted in the middle of them with gyratory motions.

5 Measurements of the compaction properties by known methods and devices of gyratory compaction can be accomplished in a functional way, but their mechanisms that create the suitable gyratory compaction motion are complicated in construction and economically expensive and intricate to make because of the high requirements of precision.

10 The purpose of the invention is to create a method and a device to measure compaction properties of masses of the soil and other masses of the kind to prevent earlier mentioned problems.

The purpose of the invention is achieved by the method and the device, characteristic of which is what has been presented in the claim of patent.

15 Characteristic to the method according to the invention is the fact that the mass specimen in the gyratory compaction device is rotated round the centre axle that is inclined with respect to the upper and lower platen, thus generating densifying cross sectional deformations. When rotating a mass specimen round the centre axle that has been rigidly supported the gyratory compaction devices may be relatively simple and exact. Manufacturing costs will be advantageous because of the
20 simplicity of the devices.

Characteristic to the device according to the invention is the fact that the specimen cylinder has been attached to the frame of the gyratory compaction device mainly to be rotated with respect to its centre axle. Constructions of the specimen cylinder which has been attached to be rotated with respect to its centre axle as well as the
25 upper and lower platens in the upper and lower part can be designed to be simple, rigid and very exact.

In a advantageous application of the device according to the invention a specimen cylinder has been mounted on bearings into a supporting construction, which has been attached to the frame in the way that the lower part is turnable. Because of the
30 turnable attachment of the lower part inclining of the specimen cylinder can be successfully carried out because of the simple exact and reliable construction.

In the second advantageous application of the device according to the invention there is a regulating device between the upper part of the supporting construction

and the frame to incline the supporting construction and the specimen cylinder to a wanted position. By means of the regulating device the specimen cylinder can be inclined to the wanted position exactly and reliably.

5 In the third advantageous application of the device according to the invention a rotating device has been connected to the specimen cylinder in order to rotate the specimen cylinder and the specimen during the compaction. By means of the rotating device connected to the specimen cylinder the specimen cylinder and the specimen can be rotated according to the demands of the test simply and advantageously.

10 In the fourth advantageous application of the device according to the invention a rotating device has been connected to the upper platen to rotate the upper platen and the specimen during the compaction. By rotating the upper platen sliding between the specimen and the upper platen is prevented and advantageous rotating motion with respect to the specimen is guaranteed, thus making the gyratory compaction
15 device reliable and suitable for many various specimen materials.

In the fifth advantageous application of the device according to the invention a rotating device has been connected to the lower platen to rotate the lower platen and the specimen during the compaction. By rotating the lower platen the undesirable sliding of the lower platen and the specimen is prevented, thus making the gyratory
20 compaction device function exactly and reliably.

In the sixth advantageous application of the device according to the invention the upper part of the specimen cylinder has been supported to the frame by at least two rolls mounted in bearings to the frame. Because of the support organised with the rolls the mounting in bearings is simple, without clearances and rigid.

25 In the seventh advantageous application of the device according to the invention the rolls have been mounted in bearings to be moved with a regulating device to incline the specimen cylinder to a wanted position. Because of the rolls mounted in bearings with regulating device the specimen cylinder can be inclined in a functional way advantageously and exactly to the wanted position.

30 In the eighth advantageous application of the device according to the invention the lower part of the specimen cylinder has been supported from the inner surface to the lower platen to mount in bearings the lower part of the specimen cylinder to the frame. Because of the support of the lower platen of the specimen cylinder the mounting in bearings of the specimen cylinder is simple and economical to make

and the lower platen can be used to rotate the specimen cylinder thus avoiding the need of a separate rotating device for the specimen cylinder.

In the following the invention is presented more detailed referring to enclosed drawings, in which

- 5 in figure 1 there is a cross section figure of the gyratory compaction device according to one method according to the invention from side, and
in figure 2 there is a cross section figure of the gyratory compaction device according to another method according to the invention.

According to figure 1 there is the frame 1, the specimen cylinder 2, the upper
10 platen of the specimen cylinder 3, the lower platen of the specimen cylinder 4, the control construction of the specimen cylinder 5, the regulating device of the angle of incline of the specimen cylinder 6, rotating device of the specimen cylinder 7, the shaft of the upper platen 8, the rotating device of the shaft of the upper platen 9, bearings of the shaft of the upper platen 10, the moving attachment of the shaft of
15 the upper platen and its drive mechanism 11, the pneumatic cylinder functioning as a pressing device 12, the moving end of the pneumatic cylinder 13, the connecting organ of the pneumatic cylinder 14, the fixing shoulder of the pneumatic cylinder 15, bearings of the lower platen 16 and the rotating device of the lower platen 17 in the gyratory compaction device. Furthermore there are drive mechanisms 18, 19 and
20 20 to rotate the upper platen, the specimen cylinder and the lower platen and also other earlier known connecting parts and mechanical components to connect various parts of the gyratory compaction device with one another in due form.

The frame 1 of the gyratory compaction device according to figure 1 has been made of steel plates and using various existing mechanical and connecting components
25 like groove ball bearings and bolts. Plate parts like various fixing constructions and housing have been made by bending and cutting the plate and by using various connecting methods. The construction of the frame is earlier known so that the outer shape of the frame resembles frames of earlier known gyratory compaction devices.

30 The specimen cylinder 2 has been connected to the rotating inner cylinder mounted in bearings to the control construction 5 in a removable way. The control construction has been fixed in a lower part of the solid part turnable to the frame 1. In the application according to figure 1 the specimen cylinder 2 is a cylindric object made of a steel pipe slightly broaden in a suitable way from the upper and lower
35 ends. The specimen cylinder locks by means of its broadened parts to the shoulders

of the upper and lower ends of the inner cylinder of the control construction, when the specimen cylinder is placed inside the control construction. There is a movable end of the specimen cylinder fixed in the upper part of the control construction with the bolt of the regulating device 6, and thus the angle of the specimen cylinder and its centre axle is adjustable by turning the bolt of the regulating device. The rotating device in the upper part of the specimen cylinder consists of a primary wheel and a secondary wheel and a chain or a belt adjusted between them. The smaller primary wheel of the rotating device has been adjusted to the end of the shaft of the drive mechanism 19 fixed to the control construction. The purpose of the rotating device of the specimen cylinder is to rotate the specimen cylinder as required.

The upper platen 3 of the specimen cylinder 2 is a flange made of the shaft 8. It has been connected to the shaft in the way that the upper platen can be rotated inside the specimen cylinder by rotating the shaft. The diameter of the upper platen is the same as the inner diameter of the specimen cylinder, however adjustable inside the cylinder. The shaft 8 has been connected by means of bearings 10 so that it can be rotated and moved vertically to the construction 11 fixed to the frame 1 so that it can be moved sideways. Because of it the shaft and the upper platen adjusted inside the specimen cylinder move sideways with the upper part of the specimen cylinder. To rotate the shaft 8 it has been connected with a secondary wheel of the rotating device 9 adjusted to the shaft in rotating direction but moving in axial direction.

A joint element 14 has been connected with bearings to the upper end of the shaft. This element allows rotation of the shaft, but transmits the motions of the moving end 13 of the pneumatic cylinder that has been adjusted to the shoulder 15 of the attachment 11 moving sideways to the shaft and the upper platen. Thus the shaft 8 and the upper platen 3 can be moved with the pneumatic cylinder 12 functioning as a pressing device vertically inside the specimen cylinder in functional way. Because of the attachment moving sideways the pressing device can be moved as wanted according to the angle of the specimen cylinder.

Lineary moving operating device 12 which moves vertically the upper platen 3 and the shaft 8 functioning as a pressing device is in the application according to figure 1 a double-acting pneumatic cylinder. By means of its moving end 13 the upper platen can be moved up and down and press it against the specimen. The pressing force is maintained constant according to the densifying test by regulating the pressure of the pneumatic cylinder.

There are grooves for the bearings on the shaft 8 of the upper platen 3, where the axial shoulders (not presented in figures 1 and 2) of the corresponding shape are locked preventing the sliding of the rotating side of the bearing and of the secondary wheel of the rotating device on the axle in rotating direction. Mounting in bearings 10 has been accomplished in other parts in earlier known methods according to figure 1 with two radial bearings attached to the construction 11 movable sideways and vertically at a certain distant from one another.

Construction 11 movable sideways consists of a part, fixed movable sideways to the frame and including shoulders for bearings 10 of the shaft 8 and for pneumatic cylinder 12. The construction movable sideways has been connected with drive mechanism 19 of the shaft 8. In the end of the shaft of the drive mechanism there is the primary wheel of the rotating device 9.

In the upper part of the shaft 8 a connecting element 14 has been mounted in bearings to connect the shaft with the pneumatic cylinder 12 functioning as a pressing device. There are two radial bearings mounted vertically at a suitable distant from one another and an axial bearing to transmit the vertical motion of the moving end 13 of the pneumatic cylinder to the upper platen 3 by means of the axle 8. The connecting element 14 is a component designed to the shape of the end of the shaft 8 and to which the earlier mentioned bearings are adjusted.

The lower platen 4 has been adjusted to the frame 1 with a vertical shaft and bearings 16 in the way that the lower platen is placed in the lower part of the specimen cylinder according to the figure 1 and 2 inside the specimen cylinder. The lower platen is by size and shape a flange like element equivalent to the upper platen and it has been made of the same steel element as the shaft of the lower platen. The other end of the shaft of the lower platen reaches the lower part of the bearings. There is the secondary wheel of the rotating device 17 of the lower platen adjusted with bolts to the end of the shaft. The primary wheel of the rotating device has been adjusted to the end of the shaft of the drive mechanism 20 of the rotating device of the lower platen. By means of the rotating device and the drive mechanism connected to the lower platen, it can be rotated with the specimen cylinder and the upper platen. Because of the construction described above the specimen cylinder, the upper platen and the lower platen form a unit, inside of which a specimen of mass of desired size and according to the dimensions of the specimen cylinder can be placed.

The regulating device 6 of the angle of incline of the specimen cylinder in the application according to figure 1 is a bolt organ which is rotated by fingers and the length of which changes according to the direction of rotation of the bolt organ. The regulating device is self locking thus the length and the angle of incline of the control construction 5 of the specimen cylinder stays in adjusted position without other locking elements. The regulating device has been adjusted to the frame by a turnable fixing element in the fixed end. The fixing of the moving end to the control construction of the specimen cylinder is turnable so that the inclining mechanism of the control construction of the specimen cylinder and the regulating device would function as needed.

Drive mechanisms of the specimen cylinder, the upper platen and the lower platen are in the application according to figure 1 alternating current motors. Transmission from the primary wheels on the shafts of the drive mechanisms to the secondary wheels has been accomplished by chain or belt transmission. Speed of rotation and the gear ratio i.e. the relationship between the size of the primary and secondary wheels of all drive mechanisms is the same so that the speed of rotation of the specimen cylinder, the upper platen and the lower platen would be as equivalent as possible.

In the gyratory compaction device according to another method according to the invention presented in figure 2, the frame, the specimen cylinder and the upper platen are equivalent to those in the application in figure 1. Also the rotating device, drive mechanism and the fixing elements of the specimen cylinder, the upper platen and the lower platen as well as the regulating device between the upper part of the control construction and the frame are equivalent to those presented in the application according to figure 1. The strut of the specimen cylinder is, however, different. It is organised by means of rolls 21 supporting the inner cylinder of the control construction and mounted in bearings in every 120 degrees seen from above around the specimen cylinder. The rolls supporting the inner cylinder are adjusted according to figure 2 to the outer cylindrical construction of the control construction 22 in the place of the upper and lower part of the specimen cylinder. Thus the inner cylinder of the control construction between them and the removable specimen cylinder adjusted to it are to be rotated with respect to their central axle according to the invention.

Preparing stages for a specimen of mass in starting the compaction test with a gyratory compaction device according to figures 1 and 2 are accomplished according to earlier known methods. The actual compaction of the specimen is

realized by compressing the specimen by a pneumatic cylinder 12 and rotating the cylinder, the upper platen and the lower platen while the specimen stays inside the specimen cylinder. During the test the specimen cylinder and the specimen itself are rotated according to the method according to the invention about its own central axle for instance for a pre-set number of gyrations or until target change in density has been achieved. The compaction pressure stays constant during the rotation. Compaction pressure and the other parameters can be chosen according to the regulations in standards for the material of the specimen. The rotation of the mass specimen with the inclined cylinder and the horizontal upper platen and the lower platen provides at different points according to radius a vertical sine-shaped reversal cross sectional deformation. This provides densifying accordingly to the earlier known gyratory compaction devices. The number of cycles of the specimen cylinder corresponds to the number of cycles like gyratory motions of the earlier known devices. Therefore by means of the gyratory compaction device according to the invention the compaction behaviour of bituminous and concrete mass samples can be determined as could be done with known gyratory compaction devices.

Construction and materials of various parts and the joints between them of the gyratory compaction device according to the invention can vary. The frame 1 can be accomplished in very many various ways. As distinct from the application in figures 1 and 2 it can be realized of various kinds of mould elements or metallic parts using various kinds of connecting and/or fixing elements. Also the shape and dimensions of the frame may vary for instance depending on the construction of various devices and mechanical elements.

The specimen cylinder 2 of the gyratory compaction device according to the invention can be realized by many other ways and also of other material than steel. It may be made of aluminium or plastic in some other application. The dimensions, shapes and fixing methods of the specimen cylinder to the frame may differ from the applications according to figures 1 and 2. The specimen cylinder can be supported at the lower part with a lower platen only inside the cylinder in the third application modified from the application according to figure 2. In this case the fixing of the lower part of the specimen cylinder does not need other separate fixing elements, but the turnable fixing to the lower platen can be accomplished for instance with a lower platen adjusted turnable without clearance and sliding inside the specimen cylinder.

The upper platen 3 and the construction of the rotating device 7 connected to it can also vary. The upper platen may be a separate part, adjusted vertically movable

with respect to the shaft 8. This part is moved by means of a pivot going through the shaft in vertical direction and rotates with the shaft and has been mounted in axial bearings to the moving end 13 of the pneumatic cylinder.

5 In the place of the pneumatic cylinder functioning as a pressing device of the upper platen some other lineary moving device like a hydraulic cylinder may be used. Pressing mechanism can be alternatively accomplished by means of a rack bar or a bolt. Control of pressing force is in that case, however, more complicated than when using a hydraulic or pneumatic system. The constructions of the lower platen, the shaft of the lower platen and the rotating device of the lower platen can also
10 differ from the construction according to figures 1 and 2. The lower platen can be adjusted to the end of a shaft of a reduction gear fixed to the frame and driven by a motor. Power transmission for the rotating devices can be accomplished also some other way than according to the example applications in figures 1 and 2. For power transmission gear drive or friction drive can be used. As drive motors any drive
15 mechanism providing rotating motion like electric motors, hydraulic motors or pneumatic motors can be used in various application according to the invention.

All the same measurements as with earlier known methods and devices for measuring compaction properties mentioned above can be accomplished with the method and device according to the invention. The size of the specimen cylinder
20 can be chosen according to standards, therefore the method and the device can be applied for materials of various particle sizes. Control of temperature and the pressing force of the upper platen and the lower platen can be chosen to meet various requirements. All necessary equipment for control, regulation and measurements can be adjusted to the device according to the invention, in order to
25 realize necessary measurement according to various requirements and standards. The method and the device according to the invention can be applied to many other researches and product development projects where it is not necessary to use amounts of specimen and/or specimen cylinders according to standards of today.

The invention is not limited to above presented applications but can vary within the
30 framework of inventional idea according to the claim of patent.

CLAIMS

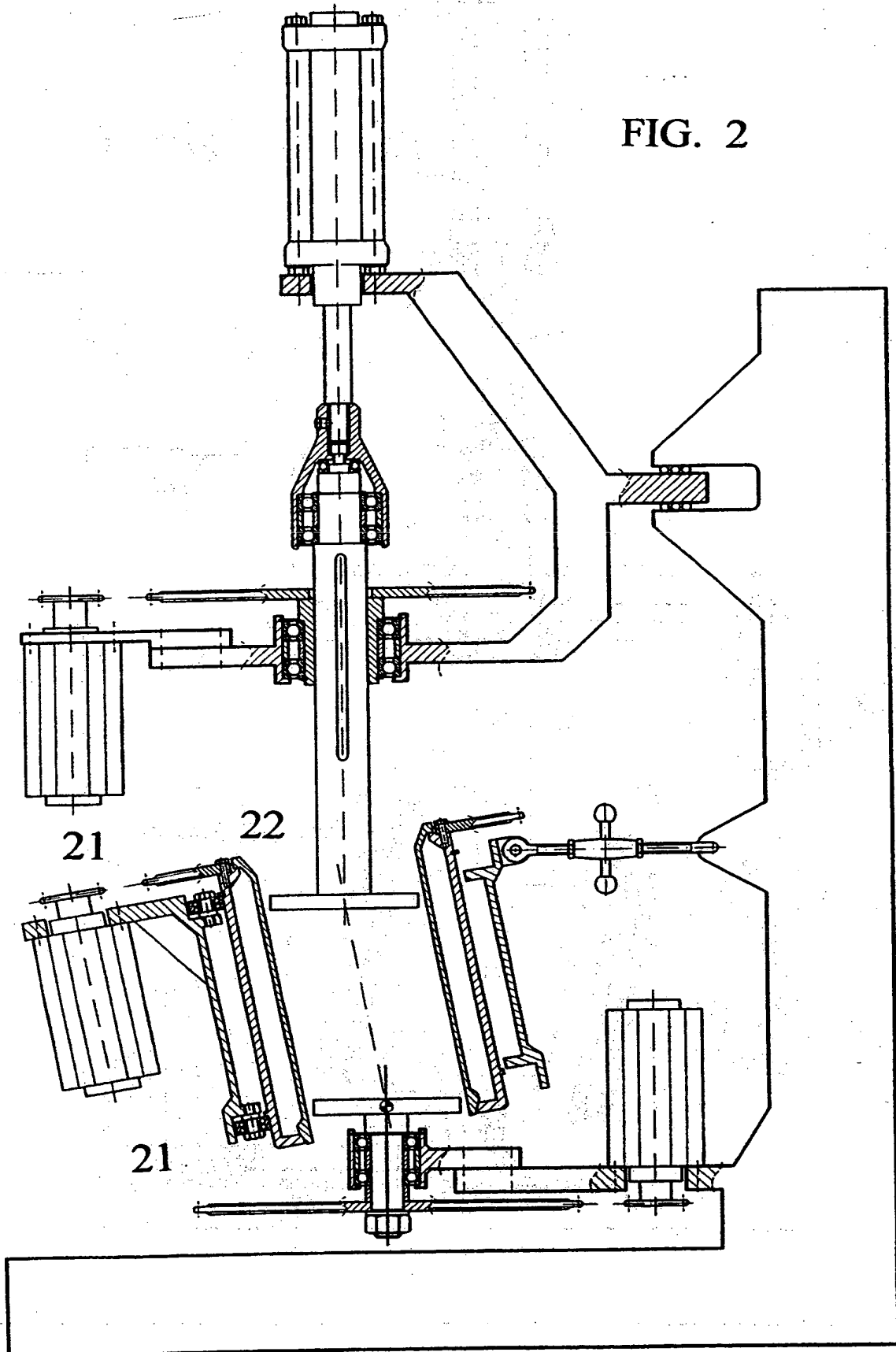
1. A method to measure compaction properties of masses of the soil and other masses of the kind in which a mass specimen in a cylinder is pressed with a standard pressure between an upper platen and a lower platen and the height is measured, characterized in that the mass specimen is rotated about its inclined centre axle inclined with respect to the upper platen and the lower platen thus providing the deformations densifying the specimen.
2. A device to measure compaction properties of masses of the soil and other masses of the kind in which there is a frame (1), a specimen cylinder (2), a pressing device (12,13) and an upper platen (3) and a lower platen (4) to be pressed with a pressing device against a specimen and which platens are inclined with respect to a centre axle of a specimen cylinder, characterized in that the specimen cylinder (2) is attached to the frame (1) to be rotated mainly with respect to its centre axle.
3. A device according to claim 2, characterized in that the specimen cylinder (2) is mounted in bearings to the supporting construction (5) the lower part of which is attached movable to the frame (1).
4. A device according to claim 3, characterized in that there is a regulating device (6) between the upper part of the supporting construction (5) and the frame (1) in order to incline the supporting construction and the specimen cylinder (2) to wanted position.
5. A device according to any of claims 2 - 4, characterized in that there is a rotating device (7) connected to a specimen cylinder (2) in order to rotate the specimen cylinder and the specimen during the compaction.
6. A device according to any of claims 2 - 5, characterized in that there is a rotating device (9, 18) connected to the upper platen (3) in order to rotate the upper platen and the specimen during the compaction.
7. A device according to any of claims 2 - 6, characterized in that there is a rotating device (12, 20) connected to the lower platen (4) in order to rotate the lower platen and the specimen during the compaction.

8. A device according to any of claims 2 - 7, characterized in that there is specimen cylinder (2) supported at its upper part to the frame (1) by means of at least two rolls mounted in bearing to the frame.

5 9. A device according to claim 8, characterized in that there are rolls mounted in bearings to the frame (1) to be moved by means of a regulating device in order to incline the specimen cylinder to wanted position.

10 10. A device according to any of claims 2 - 9, characterized in that the lower part of the specimen cylinder (2) is supported only to the lower platen (4) to mount the lower part of the specimen cylinder in bearings to the frame (1).

FIG. 2



INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 01/00446

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: G01N 1/28, G01N 3/08, G01N 33/42

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI, EPODOC

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5275056 A (R.E.HAMILTON ET AL), 4 January 1994 (04.01.94), column 1, line 5 - line 16; column 2, line 66 - column 3, line 25; column 5, line 14 - line 18, col.7 line 49 - 65, fig 2 --	1-10
A	GB 2972249 A (J.L.MCRAE ET AL.), 21 February 1961 (21.02.61), column 3, line 11 - line 43 --	1-10
A	GB 3461717 A (W.A.DUNLAP ET AL), 19 August 1969 (19.08.69), column 6, line 55 - line 64, figure 1 --	1-10
A	US 6026692 A (T.E.BROVOLD), 22 February 2000 (22.02.00) --	1-10

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

17 Sept. 2001

Date of mailing of the international search report

19-09-2001

Name and mailing address of the ISA/

Swedish Patent Office

Box 5055, S-102 42 STOCKHOLM

Facsimile No. +46 8 666 02 86

Authorized officer

Jonas Andersson /itw

Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

Information on patent family members

03/09/01

International application No.

PCT/FI 01/00446

Patent document cited in search report			Publication date	Patent family member(s)		Publication date
US	5275056	A	04/01/94	NONE		
GB	2972249	A	21/02/61	NONE		
GB	3461717	A	19/08/69	NONE		
US	6026692	A	22/02/00	US	5817946 A	06/10/98
				WO	9821558 A	22/05/98